Work Order ID 72955

Monday, August 22, 2011 8:53:03 AM

Item ID: D412-702-071 **Accept** **Setup Start**

Revision ID:

Item Name: Pilot/Co-pilot Shoulder Harness, 4 point **Stop**

Start Date: 8/22/2011 **Start Qty:** 5.00 **Cust Item ID:**

Required Date: 8/23/2011 **Req'd Qty:** 5.00 **Customer:**

Reference:

Approvals: **Process Plan:** MF **Date:** 11-08-22 **Tooling:** _____ **Date:** _____ **Run Start**

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr / **Revision Nbr**									
IIN-D412-702-3 / A									
100	DOCUMENT CONTROL	0.00							
DC	**Memo**	0.00							
Document Control	Photocopy bluefile & type labels per PPPD412-702-071 CHG001								
110	Pick Kit	0.00							
Packaging	**Memo**	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
QC	**Memo**	0.00							
Quality Control									

Subs 8/23

for CL 11-8-23

5x 11-08-22 sf

Subs 8/23

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 72955

Monday, August 22, 2011 8:53:03 AM

Item ID: D412-702-071 **Accept** **Setup Start** **Stop**

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Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011 **Start Qty:** 5.00 **Cust Item ID:**

Required Date: 8/23/2011 **Req'd Qty:** 5.00 **Customer:**

Reference:

Run Start **Stop**

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
Packaging	Packaging					11/8/23		50	
	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-702-071 Location: 50 PPP Rev: Draft								
140	QC21- Final Inspection - Work Order Release	0.00						11/8/24	
QC	**Memo**	0.00							
Quality Control									

11-8-24 5

Picklist Print

Monday, August 22, 2011 8:52:58 AM

Work Order ID: 72955

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011 **Required Date:** 8/23/2011

Start Qty: 5.00 **Required Qty:** 5.00

Comments: IPP Rev:A 11.03.01 new issue DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4305-041		Manufactured	No			110	Each	13.0000	1	5			
Shoulder Harness Assembly											11-08-22	SP	
				Location			**Loc Qty**		**Loc Code**				
				ST263			5						
					67348		5			5			
				ST272A			8						
					69330		8						
AN3-4A		Purchased	No			110	Each	533.0000	4	20			
Bolt											11-08-22	SP.	
				Location			**Loc Qty**		**Loc Code**				
				ST350			533						
					104291		233			20			
					104625		300						
AN3-6A		Purchased	No			110	Each	254.0000	2	10			
Bolt											11-08-22	SP	
				Location			**Loc Qty**		**Loc Code**				
				ST351			254						
					117441		254			10			
AN3-7A		Purchased	No			110	Each	228.0000	2	10			
Bolt											11-08-22	SP	
				Location			**Loc Qty**		**Loc Code**				
				ST351			228						
					117313		28			10			
					117872		200						

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Monday, August 22, 2011 8:52:59 AM

Work Order ID: 72955

Parent Item: D412-702-071

Parent Item Name: Pilot/Co-pilot Shoulder Harness, 4 point

Start Date: 8/22/2011 **Required Date:** 8/23/2011

Start Qty: 5.00 **Required Qty:** 5.00

NAS1149D0332J Purchased No 110 Each 2,386.000 14 70

Washer

11-08-22 SP.

Location	Loc Qty	Loc Code
ST297	1314	
117087	1314	70
ST298	1072	
105793	12	
118078	60	
118384	1000	

NAS1149D0363J Purchased No 110 Each 3,245.000 8 40

Washer

11-08-22 SP

Location	Loc Qty	Loc Code
ST298	3245	
117601	327	
118077	1918	40
118612	1000	

MS21042L3 Purchased No 110 Each 1,897.000 8 40

Nut

11-08-22 SP.

Location	Loc Qty	Loc Code
ST300	1897	
117441	252	40
117601	400	
117885	245	
118451	1000	

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

25.32 Parts Lists for Dart Pilot/Co-Pilot Shoulder Harness Kits

QTY -071	Part Number	Description
X	D412-702-071	Dart Pilot/Co-Pilot Shoulder Harness Kit
1	D4305-041	SHOULDER HARNESS ASSEMBLY
1*	D4305-1	BUCKLE HALF
1*	D4305-3	CONNECTOR HALF
1*	D4305-5	SHOULDER HARNESS
4	AN3-4A	BOLT
2	AN3-6A	BOLT
2	AN3-7A	BOLT
14	AN960JD10L	WASHER (OR NAS1149D0332J)
8	AN960JD10	WASHER (OR NAS1149D0363J)
8	MS21042L3	NUT

* Denotes that part is included in assembly above

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